FILL CHART

Material Location	Description	Material Classification		Compaction/Density Requirement (NOTE 3)
FINAL FILL Fill starting from the top of the embedment fill layer. (NOTE 1 and 2)	Suitable Fill Materials as noted in the Project Geotechnical Report and noted on the Site Design Engineer's Plans	See Project Geotechnical Report and Site Design Engineer's Plans		Plate Compact or Static Roll up to 8-inch loose lifts to densify fill. Use at least two full passes of the equipment to level the layer. Continue until 24 inches of total fill thickness has been placed above the tank. For AASHTO M145 soils, a minimum of 95% of the Standard Proctor Maximum Dry Density is recommended. After 24 inches of fill is placed, place fill in accordance with the engineer of record's relative compaction requirement or to 95% of the Standard Proctor Maximum Dry Density - whichever is greater.
EMBEDMENT FILL Fill Immediately Surrounding the sides and top of tank (NOTE 4)	Sand-Gravel Mixtures or Open-Graded Crushed Aggregate Blends	AASHTO M145 A-1, A-2-4, A-3	or AASHTO M43 3, 357, 4, 467, 5, 56, 57	Plate Compact or Static Roll up to 8-inch loose lifts to densify fill. Use at least two full passes of the equipment to level the layer. For AASHTO M145 soils, a minimum of 95% of the Standard Proctor Maximum Dry Density is recommended.
BEDDING FILL Fill Immediately below the tank (NOTE 4)				

NOTE 1: This layer can include pavement subbase
NOTE 2: If open-graded aggregates are used for embedment fill, fines migration from the final to embedment fill layer may be reduced by installing a layer of 6 oz non-woven geotextile fabric at the final and embedment fill interface.
NOTE 3: See Construction Equipment Table for more information for construction equipment limitations.
NOTE 4: Import or native soils may be used if the soils meet the material classification listed. Fill material should be selected based on classification, groundwater conditions, and tank invert elevation.

CONSTRUCTION EQUIPMENT CHART

Equipment Make (NOTE 1)	Maximum Gross Vehicle Weight (lbs)	Fill Depth over Tank (in)
Plate Compactor	1,500	6
Roller - Static Mode	12,000	18
Low Ground Pressure Tracked Vehicles (NOTE 2)	20,000	14
Roller - Vibratory Mode	12,000	24
Dump Trucks and Pans	NOTE 3	

NOTE 1: Vehicles shall make straight runs only across tank footprint.
NOTE 2: Maximum track pressure 7 psi for tracked vehicles.
NOTE 3: Dump trucks and pans shall not traverse or park over the system during construction. Backfill material may be temporarily unloaded near the excavation. Material shall not be stockpiled near the excavation for longer than 24 hours.
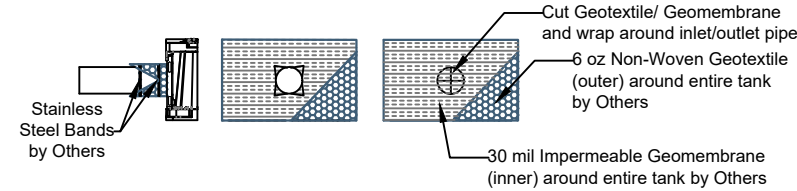
COVER CHART

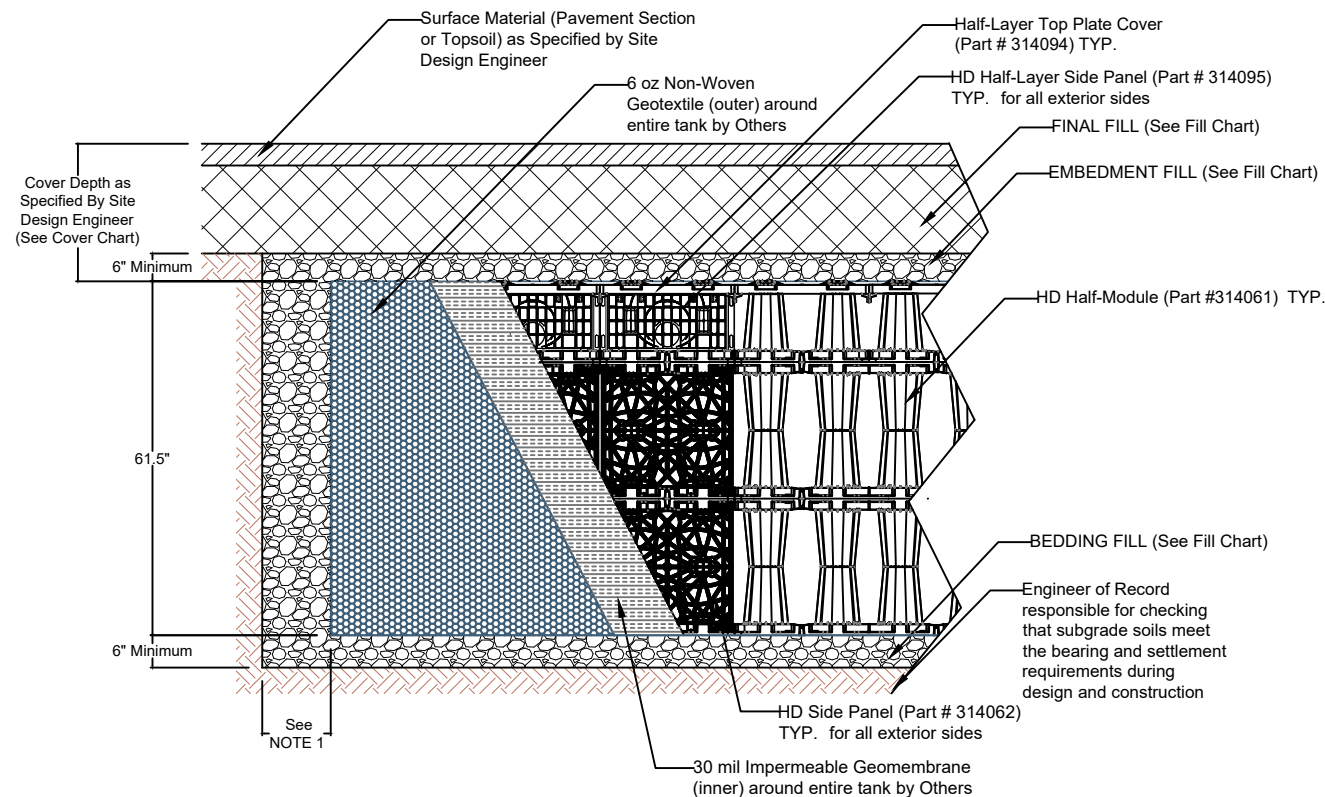| Live Loading Condition	Cover Thickness (inches)	
	Minimum	Maximum
Non-Trafficked Areas (i.e. Landscaping)	12	118
Passenger Vehicles Parking Lot (i.e. Gross Vehicle Weight <10,000 lbs)	18	118
Passenger Vehicle Parking Lot with one weekly AASHTO HS-20 vehicle	20	118
Frequent AASHTO HS-20 Traffic	22	118
Passenger Vehicle Parking Lot with one weekly AASHTO HS-25 vehicle	24	118
Frequent AASHTO HS-25 Traffic	26	118

NOTE 1: Minimum Cover Thickness in non-trafficked areas is based on landscape surface with a 40 degree load distribution. In trafficked areas, Minimum Cover Thicknesses are based on an asphalt-surfaced pavement with a 30 degree load distribution.
NOTE 2: Calculations assume backfill with a minimum 32-degree angle of internal friction and a maximum bulk density of 120 lbs per cubic foot, and a seasonal groundwater elevation at least 2 feet below the invert of the tank.
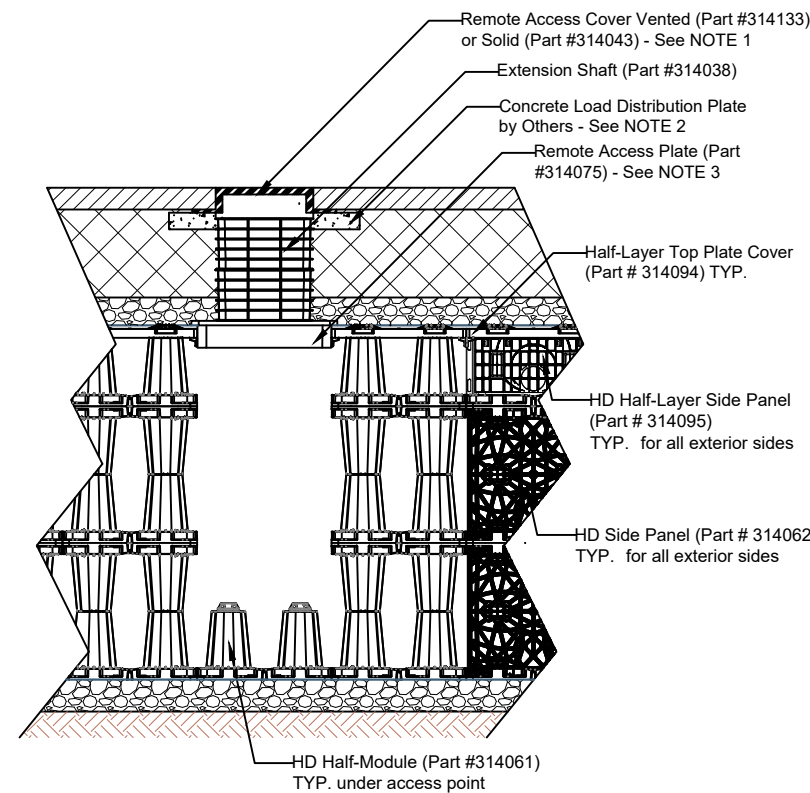
DETAIL A - PIPE WRAP
NTS

- Cut Geotextile/ Geomembrane and wrap around inlet/outlet pipe
- 6 oz Non-Woven Geotextile (outer) around entire tank by Others
- 30 mil Impermeable Geomembrane (inner) around entire tank by Others
- Stainless Steel Bands by Others

SIDE PANEL PIPE DIAMETER CHART

Layer Height	Inlet/Outlet Pipe Diameter	
	Minimum	Maximum
0.5	4 inches	10 inches
1	4 inches	15 inches

NOTE 1: Cut inlet / outlet pipe hole prior to side panel installation.
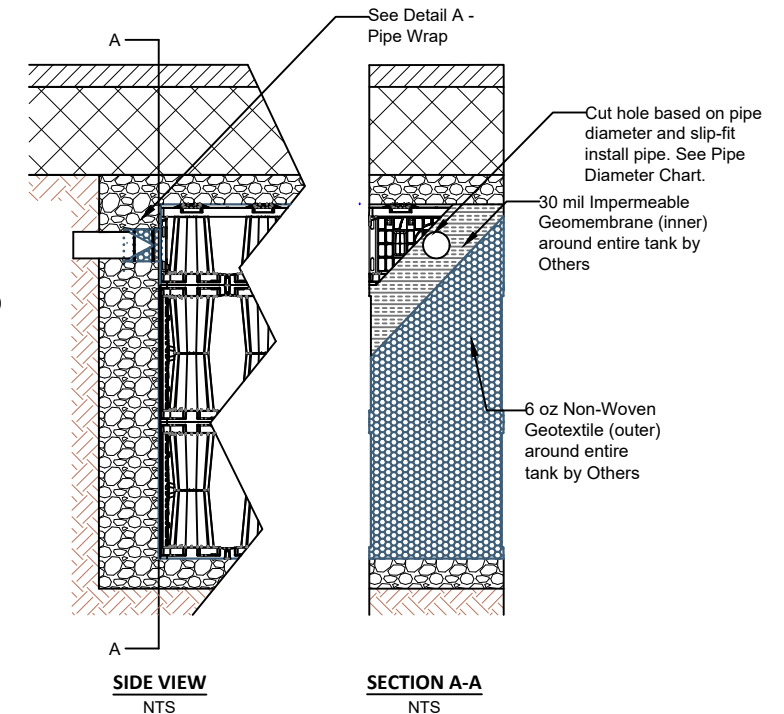NOTE 2: Contact ACO for guidance for inlet / outlet pipes larger than 15-inch diameter.

2.5 LAYER HD DETENTION CROSS SECTION
NTS

- Surface Material (Pavement Section or Topsoil) as Specified by Site Design Engineer
- 6 oz Non-Woven Geotextile (outer) around entire tank by Others
- Half-Layer Top Plate Cover (Part # 314094) TYP.
- HD Half-Layer Side Panel (Part # 314095) TYP. for all exterior sides
- FINAL FILL (See Fill Chart)
- EMBEDMENT FILL (See Fill Chart)
- HD Half-Module (Part #314061) TYP.
- BEDDING FILL (See Fill Chart)
- Engineer of Record responsible for checking that subgrade soils meet the bearing and settlement requirements during design and construction
- HD Side Panel (Part # 314062) TYP. for all exterior sides
- 30 mil Impermeable Geomembrane (inner) around entire tank by Others
- Cover Depth as Specified By Site Design Engineer (See Cover Chart)
- 6" Minimum
- 61.5"
- 6" Minimum
- See NOTE 1

NOTE 1: The minimum width of sidewall backfill is 12" or large enough to accommodate selected compaction equipment, whichever is greater.

2.5 LAYER HD ACCESS POINT CROSS SECTION
NTS

- Remote Access Cover Vented (Part #314133) or Solid (Part #314043) - See NOTE 1
- Extension Shaft (Part #314038)
- Concrete Load Distribution Plate by Others - See NOTE 2
- Remote Access Plate (Part #314075) - See NOTE 3
- Half-Layer Top Plate Cover (Part # 314094) TYP.
- HD Half-Layer Side Panel (Part # 314095) TYP. for all exterior sides
- HD Side Panel (Part # 314062) TYP. for all exterior sides
- HD Half-Module (Part #314061) TYP. under access point

NOTE 1: Ventilation may be crucial to reducing the pressure build up within the system. If solid access covers are used, alternative methods of ventilation are recommended.
NOTE 2: Concrete Load Plate not required for unpaved applications. Consult Engineer of Record for requirements
NOTE 3: The Remote Access Plate is approximately the size of half of a half-module. The half-module at the top of the tank must be cut in half to accommodate the Remote Access Plate

2.5 LAYER HD PIPE INSTALLATION
NTS

SIDE VIEW NTS

SECTION A-A NTS

- See Detail A - Pipe Wrap
- Cut hole based on pipe diameter and slip-fit install pipe. See Pipe Diameter Chart.
- 30 mil Impermeable Geomembrane (inner) around entire tank by Others
- 6 oz Non-Woven Geotextile (outer) around entire tank by Others